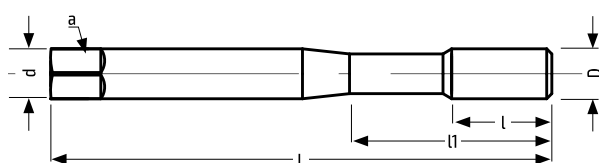


T00022

Maschi a macchina HSSE per fori ciechi. Elica 40°
HSSE machine taps for blind bores. 40° Helix
HSS-Maschinengewindebohrer für Grundgewinde. 40° Spirale
Tarauds machine HSSE pour trous borgnes. Hélice 40°



| D | P | L js16 | l | l1 | d h9 | a h12 | z | Norm | Dpr Preforo Drill size | Vaporizzato Vaporized | Balinit® TiN | Stock |
|------|------|-----------|------|------|---------|----------|---|---------|------------------------------|--------------------------|-----------------|-------|
| M2 | 0,40 | 45 | 6,0 | 12,0 | 2,8 | 2,1 | 3 | DIN 371 | 1,60 | T00022V00200001 | T00022T00200001 | ● |
| M2,5 | 0,45 | 50 | 6,5 | 15,0 | 2,8 | 2,1 | 3 | DIN 371 | 2,05 | T00022V00250001 | T00022T00250001 | ● |
| M3 | 0,50 | 56 | 7,0 | 15,0 | 3,5 | 2,7 | 3 | DIN 371 | 2,50 | T00022V00300001 | T00022T00300001 | ● |
| M3,5 | 0,60 | 56 | 8,0 | 19,0 | 4,0 | 3,0 | 3 | DIN 371 | 2,90 | T00022V00350001 | T00022T00350001 | ○ |
| M4 | 0,70 | 63 | 8,5 | 21,0 | 4,5 | 3,4 | 3 | DIN 371 | 3,30 | T00022V00400001 | T00022T00400001 | ● |
| M5 | 0,80 | 70 | 10,0 | 25,0 | 6,0 | 4,9 | 3 | DIN 371 | 4,20 | T00022V00500001 | T00022T00500001 | ● |
| M6 | 1,00 | 80 | 12,0 | 29,0 | 6,0 | 4,9 | 3 | DIN 371 | 5,00 | T00022V00600001 | T00022T00600001 | ● |
| M7 | 1,00 | 80 | 12,0 | 29,0 | 7,0 | 5,5 | 3 | DIN 371 | 6,00 | T00022V00700001 | T00022T00700001 | ○ |
| M8 | 1,25 | 90 | 15,0 | 33,0 | 8,0 | 6,2 | 3 | DIN 371 | 6,80 | T00022V00800001 | T00022T00800001 | ● |
| M9 | 1,25 | 90 | 15,0 | 33,0 | 9,0 | 7,0 | 3 | DIN 371 | 7,80 | T00022V00900001 | T00022T00900001 | ○ |
| M10 | 1,50 | 100 | 17,5 | 38,0 | 10,0 | 8,0 | 3 | DIN 371 | 8,50 | T00022V01000001 | T00022T01000001 | ● |
| M11 | 1,50 | 100 | 17,5 | - | 8,0 | 6,2 | 3 | DIN 371 | 9,50 | T00022V01100001 | T00022T01100001 | ○ |
| M12 | 1,75 | 110 | 18,0 | - | 9,0 | 7,0 | 4 | DIN 376 | 10,20 | T00022V01200001 | T00022T01200001 | ● |
| M14 | 2,00 | 110 | 20,5 | - | 11,0 | 9,0 | 4 | DIN 376 | 12,00 | T00022V01400001 | T00022T01400001 | ○ |
| M16 | 2,00 | 110 | 20,5 | - | 12,0 | 9,0 | 4 | DIN 376 | 14,00 | T00022V01600001 | T00022T01600001 | ● |
| M18 | 2,50 | 125 | 25,5 | - | 14,0 | 11,0 | 4 | DIN 376 | 15,50 | T00022V01800001 | T00022T01800001 | ○ |
| M20 | 2,50 | 140 | 29,5 | - | 16,0 | 12,0 | 4 | DIN 376 | 17,50 | T00022V02000001 | T00022T02000001 | ● |
| M22 | 2,50 | 140 | 29,5 | - | 18,0 | 14,5 | 4 | DIN 376 | 19,50 | T00022V02200001 | T00022T02200001 | ○ |
| M24 | 3,00 | 160 | 35,5 | - | 18,0 | 14,5 | 4 | DIN 376 | 21,00 | T00022V02400001 | T00022T02400001 | ● |
| M27 | 3,00 | 160 | 37,5 | - | 20,0 | 16,0 | 5 | DIN 376 | 24,00 | T00022V02700001 | T00022T02700001 | ○ |
| M30 | 3,50 | 180 | 42,0 | - | 22,0 | 18,0 | 5 | DIN 376 | 26,50 | T00022V03000001 | T00022T03000001 | ● |
| M33 | 3,50 | 180 | 43,5 | - | 25,0 | 20,0 | 5 | DIN 376 | 29,50 | T00022V03300001 | T00022T03300001 | ○ |
| M36 | 4,00 | 200 | 47,0 | - | 28,0 | 22,0 | 5 | DIN 376 | 32,00 | T00022V03600001 | T00022T03600001 | ○ |

| 00022 | Acciaio Steel <800N/mm ² | Acciaio Steel <1000N/mm ² | Acciaio Steel <1300N/mm ² | Ghisa Cast Iron | Inox Ferritico Ferritic Stainless Steel | Inox Austenitico Austenitic Stainless Steel | PH-Duplex | Alluminio Aluminium | Rame Copper | Titanio Titanium | Superleghe Superalloys |
|-------|--|---|---|--------------------|---|---|-----------|------------------------|----------------|---------------------|---------------------------|
| | Vc [m/min] | | | | | | | | | | |
| Vapo | 12-15 | 10-12 | 6-8 | 12-15 | 6-8 | 6-8 | - | 15-18 | 15-18 | - | - |
| TiN | 20-25 | 15-20 | 5-10 | 20-25 | 8-10 | 8-10 | - | 25-30 | 25-30 | - | - |

● Disponibilità pronta consegna Available for prompt delivery

○ Consegna 5 giorni data ordine Delivery 5 days order date